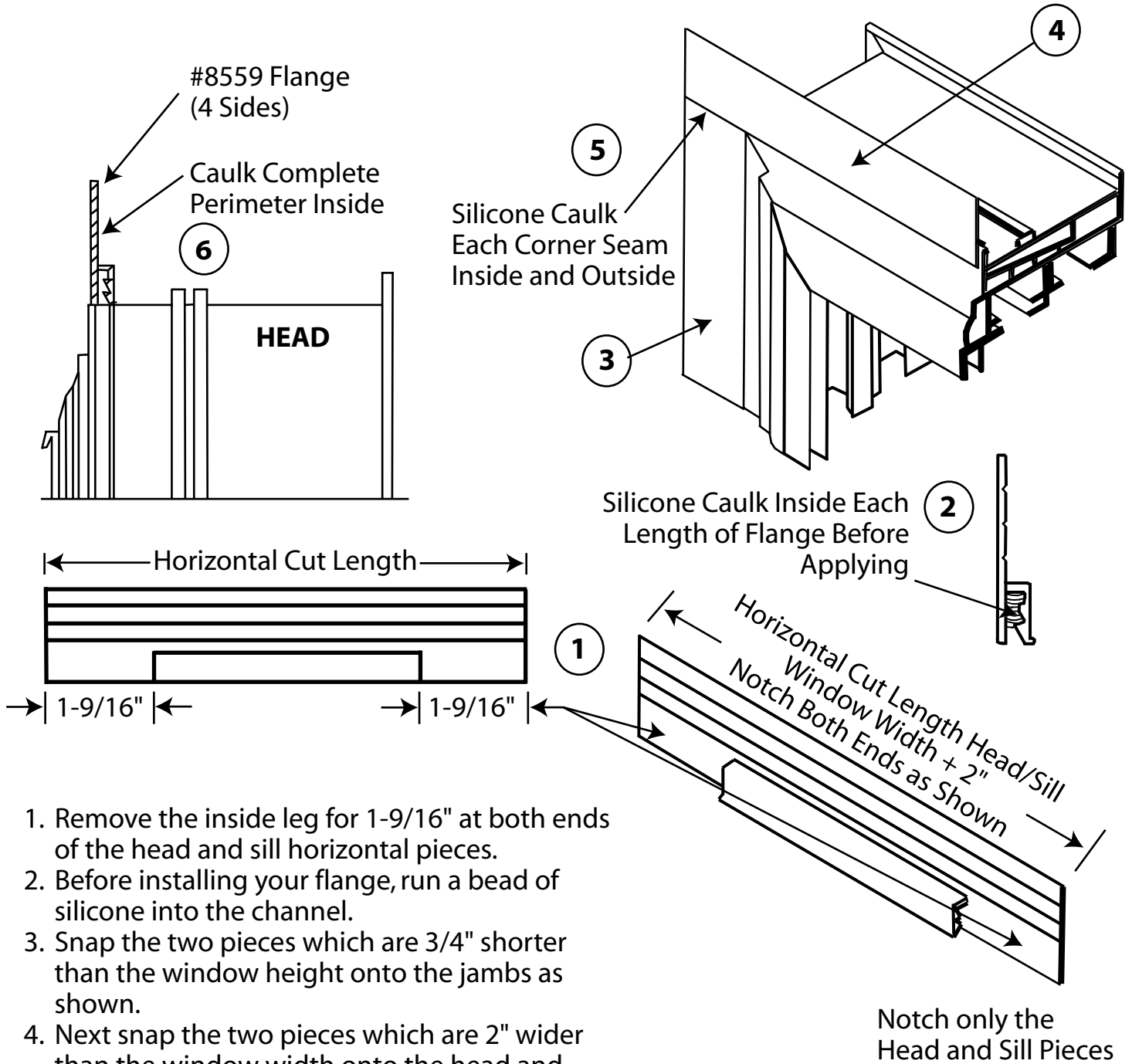


PART NUMBER: 8559 EXTERIOR FLANGE
EXTERIOR FLANGE FOR SERIES 8500, 8700 AND 8800

**INSTALLING FLANGE #8559 ON #8500
 DOUBLE HUNG WINDOW**



1. Remove the inside leg for 1-9/16" at both ends of the head and sill horizontal pieces.
2. Before installing your flange, run a bead of silicone into the channel.
3. Snap the two pieces which are 3/4" shorter than the window height onto the jambs as shown.
4. Next snap the two pieces which are 2" wider than the window width onto the head and sill as shown.
5. Caulk each corner seam on the inside and outside.
6. When installing the window, run a bead of silicone caulk around the complete perimeter of the flange on the inside (min. 3/8")

Cut Length
Head & Sill Pieces = window width + 2"
Jamb Pieces = window height - 3/4"